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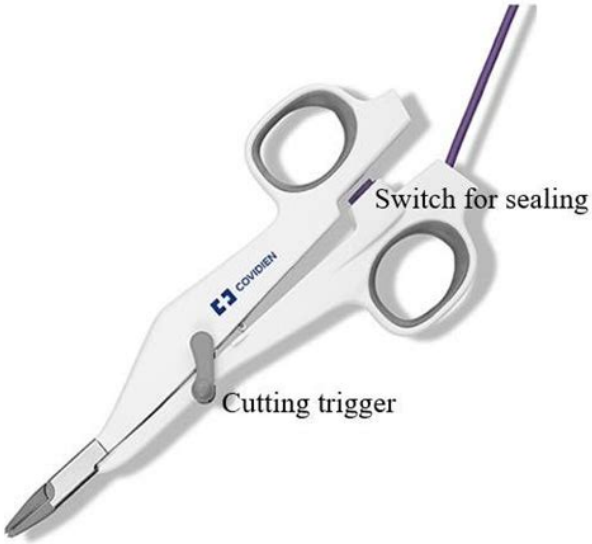

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Caution Federal USA law restricts this device to sale by or on the order of a physician. Force EZC Series Service Manual iii Important Conventions Used in this Guide Indicates an operating tip or maintenance suggestion. Warning Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury. Caution Indicates a hazardous situation which, if not avoided, may result in minor or moderate injury. Notice Indicates a hazard which may result in product damage.Valleylabs obligation under this warranty is limited to the repair or replacement, at its sole option, of any product, or part thereof, which has been returned to it or its Distributor within the applicable time period shown below after delivery of the product to the original purchaser, and which examination discloses, to Valleylabs satisfaction, that the product is defective. This warranty does not apply to any product, or part thereof, which has been repaired or altered outside Valleylabs factory in a way so as, in Valleylabs judgment, to affect its stability or reliability, or which has been subjected to misuse, neglect, or accident. The warranty periods for Valleylab products are as follows This warranty is in lieu of all other warranties, express or implied, including without limitation, the warranties of merchantability and fitness for a particular purpose, and of all other obligations or liabilities on the part of Valleylab. Valleylab neither assumes nor authorizes any other person to assume for it any other liability in connection with the sale or use of any of Valleylabs products. Notwithstanding any other provision herein or in any other document or communication, Valleylabs liability with respect to this agreement and products sold hereunder shall be limited to the

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More recent manufactured units may have the Covidien brand versus the Valleylab name but is within the same line of technology. Learn more. Download Valleylab Force 2 Electrosurgical Generator Service ManualSo please help us by uploading 1 new document or like us to download We are a nonprofit group that run this website to share documents. We need your help to maintenance this website. This Electrosurgical UnitIt features a userfriendly interface with three touchscreens

that allow the user to control the system functions. The indicator remains illuminated red and yellow until you correct the condition causing the alarm. Then, the indicator illuminates green and RF output is enabled. Do not continuously activate for longer than one minute. It features three touchscreen user interfaces and has the ability to automatically detect handsets and configure the energy platform accordingly.The active touchscreen or touchscreens will illuminate, and the unavailable touchscreens will dim.The thermal spread is equal to or less than cut or blend modes.Power remains constant over a wide range of tissue types.Optionally, the user may choose between footswitch start and auto start, or program a delay between autostart and RF activation.The refurbished Force TRIADS are both technically and cosmetically refurbished back to their original engineering manufacturer specifications. The Force TRIAD ESUs get technically refurbished by fully trained, skilled, and certified inhouse biomedical engineers. Every part of these electrosurgical units are tested to make sure they are working properly and the necessary parts are replaced. Once everything is working the way it should, the Valleylab Force TRIAD gets calibrated and dialed into the same specifications it had when it originally left the manufacturer. Once the ESU is working like new, it undergoes a special cosmetic restoration process where the unit is cleaned and minor scrapes and dents are repaired.

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This entire technical and cosmetic restoration process not only ensures the product functions like new, but it also looks new too. Soma Tech Intl is also always actively looking to purchase Covidien Valleylab Force TRAIDS. If you or your facility have a used or preowned Covidien Valleylab Force Triad Generator you are trying to sell, contact Soma Tech Intl. We have an experienced purchasing department that will help you through the entire process from start to finish. Selling your used medical equipment to Soma Tech Intl cuts out the middle man and ensures that you will get top dollar for your equipment. Soma also gives the option for tradein credit that you can use toward your next equipment purchase. Soma Tech Intl not only buys preowned ESUs but also a wide variety of medical equipment. If your facility is looking to regain floor space or extend your budget further for this year contact Soma Tech Intl to sell your used medical equipment today! Electrosurgical Units. If you have any questions about any of our Electrosurgical Units or need a quick quote, call 1800GETSOMA and one of our. Please upgrade your browser or activate Google Chrome Frame to improve your experience. In the past, operating rooms needed separate pieces of equipment to achieve different tissue effects monopolar, bipolar and vessel sealing. The ForceTriad combines all three into one easytouse platform. It offers the surgeon a wide range of options, including electrosurgical cutting and coagulation, bipolar functionality and LigaSure tissue fusion. If the shipping address for an order is outside of the USA, Canada, Mexico or territories of the USA, pricing for that order is marked up by 20% of list price. This markup covers the expenses of an International Warranty, preparation of export paperwork and additional processing time. You may change this setting at any time by clicking on the Pricing button on the top right of your screen.

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Please refer to Section 8, Repair Policies and Procedures for what is covered, how long, and how to obtain a Return Authorization Number. Caution Federal USA laws restrict this device to sale by or on the order of a physician. Manufactured for Valleylab a division of Tyco Healthcare Group LP Boulder, Colorado 803013299 USA For information call 13035302300 European representative Tyco Healthcare UK Ltd.There is no substitute for a properly trained and vigilant medical staff. It is important that they read, understand, and follow the operating instructions supplied with this electrosurgical equipment. To promote the safe use of the SurgiStat II electrosurgical generator, please refer to the User’s Guide for standard operating precautions. Applicable Safety Standards CSA C22.2, NO. 601.1M90 UL606011 IEC 6060122 199890 Class 1 Equipment, Type CF CENELEC

EN 6060112 FCC Part 15, Class A IEC 606011 2nd Edition 1988 Conventions Used in this Guide Warning Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury. Important Indicates an operating tip or maintenance suggestion. Notice Indicates a hazard that may result in product damage. SurgiStat II Service Manual iii Preface.A3 Power Supply. A4 RF Amplifier Circuit. A5 Request Sense Circuit Hand A. A6 Request Sense Circuit Hand B. A7 Request Sense Circuit Foot A. A8 Request Sense Circuit Foot B. A9 Display Board. A10 Display Logic.A11 Monopolar Select Circuit. A12 Main Printed Circuit Board. A13 Display Printed Circuit Boards. A14 Relay Printed Circuit Board. A15 Front Panel Assembly. A16 Back Panel Assembly. A17 Final Assembly. Read the instructions, warnings, and cautions provided with electrosurgical accessories before using. Specific instructions are not included in this manual. SurgiStat II Service Manual 11 Functional Description The SurgiStat II is a multipurpose electrosurgical generator for use in physician’s offices and surgicenters.

It provides unsurpassed performance, flexibility, reliability, and user convenience in one compact package. The SurgiStat II generator includes digital technology. This new technology is evident in the selfchecking circuitry and error code readouts. The unit offers monopolar and bipolar electrosurgical operations. The following are SurgiStat II key advantages and benefits. Fulguration provides greater control of bleeding in highly vascular tissue over broader tissue surface areas. Return Electrode Monitoring System The unit incorporates a return electrode contact quality monitoring system RECQMS. This system determines the type of patient return electrode attached singleplate or splitplate. It also continuously monitors the contact impedance between the patient and the splitplate patient return electode. Contact impedance is only monitored when approved splitplate patient return electrodes are used. 12 Memory The generator automatically powers up to the last modes selected, and previously set power settings. Isolated Floating Radio Frequency RF Output This minimizes the potential of alternate site burns. SurgiStat II Service Manual These connectors accept the latest monopolar and bipolar instruments. Self Diagnostics These diagnostics continually monitor the unit to ensure proper performance. The SurgiStat II Electrosurgical Generator Standard Front Panel Connectors Whenever they detect a problem, medical personnel receive audible and visual alarm responses, and the output is suspended until the alarm condition is cleared. Unit Description The SurgiStat II electrosurgical generator is a selfcontained unit, consisting of the main enclosure and power cord. Safety Precautions when Testing the Generator Before testing this generator it is important that you read, understand, and follow the instructions supplied with it. Also, be familiar with any other equipment used to install and test the generator.

General Warnings, Cautions, and Notices Warning Use the generator only if the selftest has been completed as described. Otherwise, inaccurate power outputs may result. The instrument receptacles on this generator are designed to accept only one instrument at a time. Do not attempt to connect more than one instrument at a time into a given receptacle. Doing so will cause simultaneous activation of the instruments. SurgiStat II Service Manual 13 Caution Do not stack equipment on top of the generator or place the generator on top of electrical equipment. Provide as much distance as possible between the electrosurgical generator and other electronic equipment such as monitors. An activated electrosurgical generator may cause electrical interference with them. Do not turn the activation tone down to an inaudible level. The activation tone alerts the surgical team when an accessory is active. Notice If required by local codes, connect the generator to the hospital equalization grounding connector with an equipotential cable. Connect the power cord to a wall receptacle having the correct voltage. Otherwise, product damage may result. Active Accessories Warning Electric Shock Hazard Do not connect wet accessories to the generator. Electric Shock Hazard Ensure that all accessories and adapters are correctly connected and that no metal is exposed. Caution Accessories must be connected to the proper receptacle type. In particular, bipolar accessories must be connected to the bipolar instrument receptacle only. Improper connection may result in inadvertent generator activation or a contact quality monitor

alarm. Set power levels to the lowest setting before testing an accessory. Notice During bipolar electrosurgery, do not activate the generator until the forceps have made contact with the patient. Product damage may occur. 14 SurgiStat II Service Manual Warning Explosion Hazard Do not install the generator in the presence of flammable anesthetics, gases, liquids, or objects.

Fire Hazard Do not place active accessories near or in contact with flammable materials such as gauze or surgical drapes. Electrosurgical accessories that are activated or hot from use can cause a fire. Use a holster to hold electrosurgical accessories safely away from personnel and flammable materials. Fire Hazard Do not use extension cords. Fire Hazard For continued protection against fire hazard, replace fuses only with fuses of the same type and rating as the original fuse. Generator Electric Shock Hazards Warning Do not remove any covers or panels exposing the internal components. Refer to a Valleylab representative for service. Connect the generator power cord to a properly grounded receptacle. Do not use power plug adapters. Do not connect a wet power cord to the generator or to the wall receptacle. Always turn off and unplug the generator before cleaning. Do not touch any exposed wiring or conductive surfaces while the generator is disassembled and energized. Never wear a grounding strap when working on an energized generator. When taking troubleshooting measurements use appropriate precautions, such as using isolated tools and equipment, using the “one hand rule,” etc. Potentially lethal AC and DC voltages are present in the AC line circuitry, high voltage DC circuitry, and associated mounting and heat sink hardware described in this manual. These potentials are not isolated from the AC line. Take appropriate precautions when testing and troubleshooting this area of the generator. High frequency, high voltage signals that can cause severe burns are present in the RF output stage and in the associated mounting and heat sink hardware. Notice There are no internal user serviceable parts. For repairs, return the generator to Valleylab. Cleaning Notice Do not clean the generator with abrasive cleaning or disinfectant compounds, solvents, or other materials that could scratch the panels or damage the generator.

16 SurgiStat II Service Manual SECTION 2 Controls, Indicators, and Receptacles 2 This section describes the front and rear panels, including all controls, indicators, receptacles, the fuse drawer, and ports. SurgiStat II Service Manual 21 Front Panel Figure 21.Layout of controls, indicators, and receptacles on the front panel 22 SurgiStat II Service Manual Controls and Indicators Overview Users may control most SurgiStat II functions from the front panel. Each control is plainly marked and colored on the front panel for quick reference. Volume control and a footswitch connector are on the rear panel. Normal operations involve activating the generator with either a frontconnected handswitch OR a rearconnected footswitch. The following components are the user interface. Membrane Function Switches The front panel overlay contains six membrane function switches sometimes called matrix switches. There is a membrane switch dedicated for each operational mode. These switches switch the unit between mode settings. Power Control Knobs These rotary knobs allow you to select the desired RF power level for all modes of operation. The power control knobs move in increments of one watt. During operation, the numeral output of the display gives the surgeon an indication of available generator power. Visual LED Indictors Mode LEDs indicate the mode setting. The YELLOW indicators and controls indicate cutting and blending operations. A yellow field LED indicates that either a Pure Cut or Blend mode is activated. The BLUE indicators and controls indicate desiccation, fulguration, and bipolar operation. The blue field LED indicates that either Desiccate, Fulgurate, or Bipolar mode is activated. The Footswitch Control LED Indicator indicates which mode the footswitch is presently in. Monopolar footswitch control allows the user to activate the monopolar mode when using footswitch controlled accessories. Bipolar footswitch control allows the user to activate the bipolar mode.

A return electrode indicator displays which type of patient return electrode is attached to the patient. It also has an associated audio alarm that sounds when a patient return electrode is not

detected during activation. Audible Indicators An activation tone sounds whenever the SurgiStat II Electrosurgical Generator is activated. The volume may be adjusted up or down on the rear of the unit. An alarm sounds during all alarm conditions. You cannot adjust the volume of this alarm. SurgiStat II Service Manual 23 Controls, Indicators, and Receptacles Power Switch Cut and Blend Controls Figure 22.Controls for the Cut and Blend modes Cut Indicator Illuminates when Pure Cut mode is selected. Cut Selector When pressed, selects the Pure Cut mode. Blend Selector When pressed, selects the Blend mode. Blend Indicator Illuminates when Blend mode is selected. 24 Cut and Blend Power Display watts Indicates the power set for the Pure Cut or Blend mode. Cut and Blend Activation Indicator Illuminates when either Pure Cut or Blend mode is activated. Cut and Blend Power Control Dial Increases or decreases the Cut or Blend power output in increments of one watt. SurgiStat II Service Manual Coag and Bipolar Controls Figure 23.Controls for the Desiccate, Fulgurate, and Bipolar modes Coag and Bipolar Activation Indicator Illuminates when Desiccate, Fulgurate, or Bipolar modes are activated. Desiccate Selector When pressed, selects the Desiccate mode. Fulgurate Indicator Illuminates when Fulgurate mode is selected. Fulgurate Selector When pressed, selects the Fulgurate mode. Bipolar Selector When pressed, selects the Bipolar mode. Bipolar Indicator Illuminates when Bipolar mode is selected. SurgiStat II Service Manual Coag and Bipolar Power Control Dial Increases or decreases the Coag or Bipolar power output in increments of one watt. 25 Controls, Indicators, and Receptacles Desiccate Indicator Illuminates when Desiccate mode is selected.